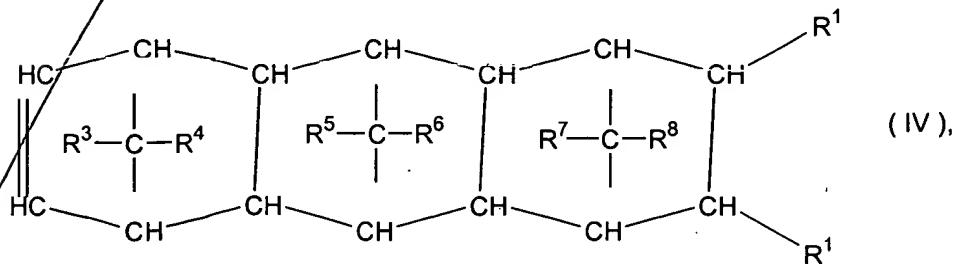
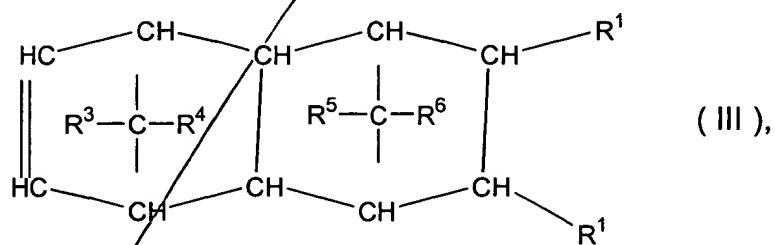
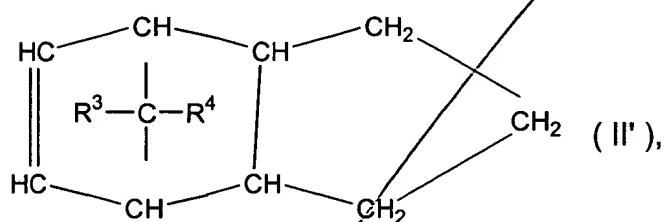
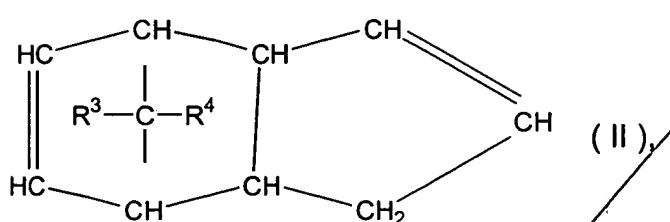
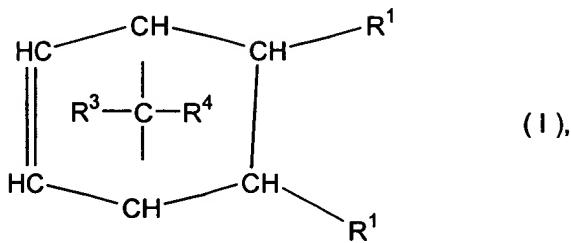
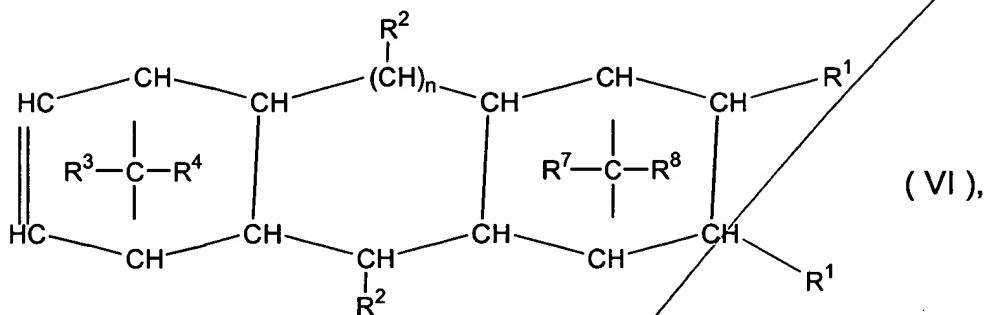
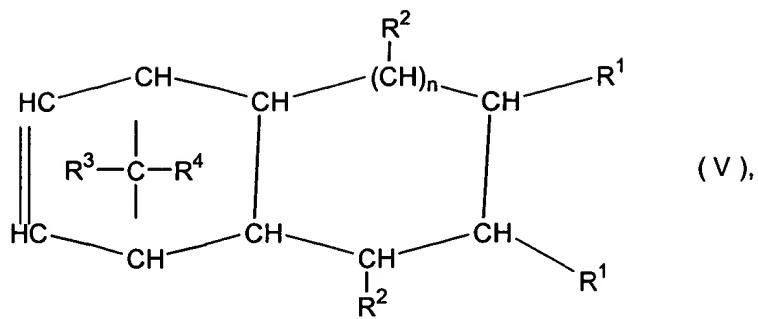
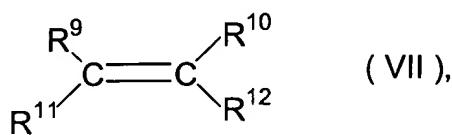


II, II', III, IV, V or VI from 0.1 to 100% by weight, based on the total weight of the cycloolefin polymer, of





where  $R^1$ ,  $R^2$ ,  $R^3$ ,  $R^4$ ,  $R^5$ ,  $R^6$ ,  $R^7$ , and  $R^8$  are identical or different and are hydrogen or a  $C_1-C_{20}$ -hydrocarbon radical, where the same radicals  $R^1$  to  $R^8$  may be different in the different formulae I to VI, where  $n$  is from 0 to 5, and from 0 to 99 mol %, based on the entire structure of the cycloolefin copolymer, of polymerized units derived from one or more acyclic olefins of the formula VII

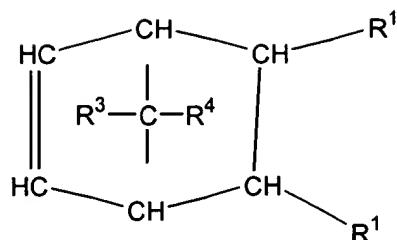


where  $R^9$ ,  $R^{10}$ ,  $R^{11}$ , and  $R^{12}$  are identical or different and are hydrogen, a linear or branched, saturated or unsaturated  $C_1-C_{20}$ -hydrocarbon radical, and  
wherein said mono- or multilayer film has a stretching ratio of from 1.1 to 4.0.

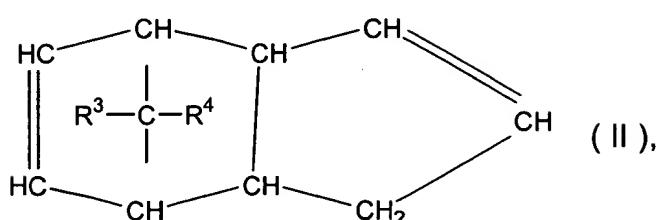
23. (Amended) A monolayer film comprising:

at least one layer of a cycloolefin polymer, where the monolayer film has, at a relative humidity of approximately 85% and a temperature of approximately 23°C, a water vapor permeation of  $\leq 0.035 \text{ g}^* \text{N/mm/m}^2 \text{d}$ , a puncture resistance of  $\leq 300 \text{ N/mm}$  and a thickness of  $\leq 100 \mu\text{m}$ ,

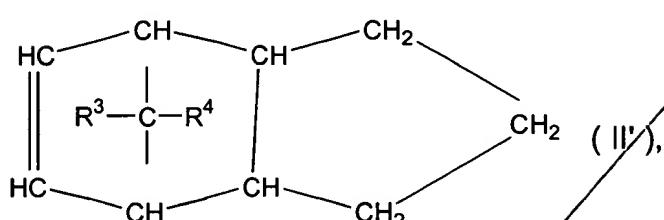
where the monolayer film is biaxially or monoaxially oriented and which film comprises at least one cycloolefin polymer selected from the group consisting of a class of polymers consisting of polymerized units of at least one cyclic olefin of the formulae I, II, II', III, IV, V or VI from 0.1 to 100% by weight, based on the total weight of the cycloolefin polymer, of



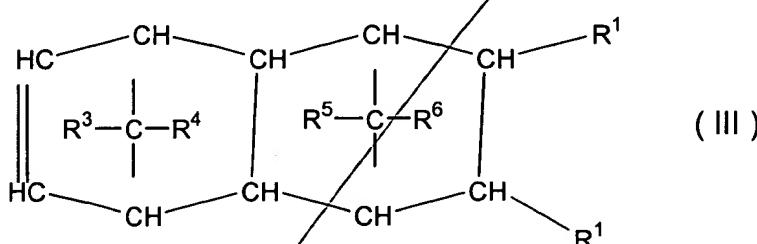
(I),



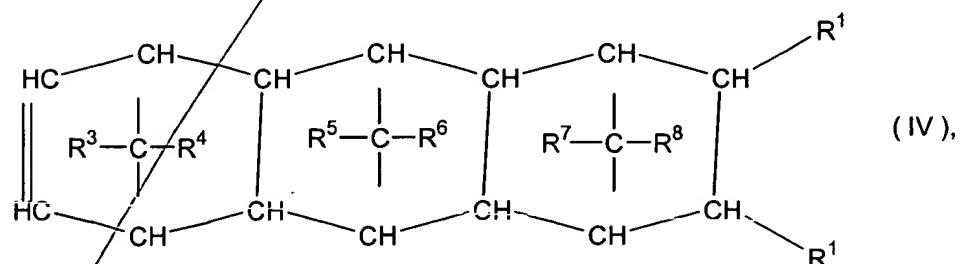
(II),



(II'),



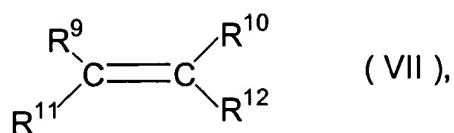
(III),



(IV),

$$\begin{array}{c}
 \text{HC} \quad \text{CH} \quad \text{CH} \quad \text{CH} \quad \text{CH} \quad \text{R}^1 \\
 || \quad \quad | \quad \quad | \quad \quad | \quad \quad | \\
 \text{HC} \quad \text{R}^3 - \text{C} - \text{R}^4 \quad \text{CH} \quad \text{CH} \quad \text{CH} \quad \text{R}^1 \\
 || \quad \quad | \quad \quad | \quad \quad | \\
 \text{HC} \quad \text{CH} \quad \text{CH} \quad \text{CH} \quad \text{CH} \quad \text{R}^1 \\
 | \quad \quad | \quad \quad | \quad \quad | \\
 \text{R}^2 \quad \text{R}^2 \quad \text{R}^2 \quad \text{R}^2 \quad \text{R}^2
 \end{array}
 \quad (V),$$

where  $R^1, R^2, R^3, R^4, R^5, R^6, R^7$ , and  $R^8$  are identical or different and are hydrogen or a  $C_1-C_{20}$ -hydrocarbon radical, where the same radicals  $R^1$  to  $R^8$  may be different in the different formulae I to VI, where  $n$  is from 0 to 5, and from 0 to 99 mol %, based on the entire structure of the cycloolefin copolymer, of polymerized units derived from one or more acyclic olefins of the formula VII



wherein said monolayer film has a stretching ratio of from 1.1 to 4.0.